



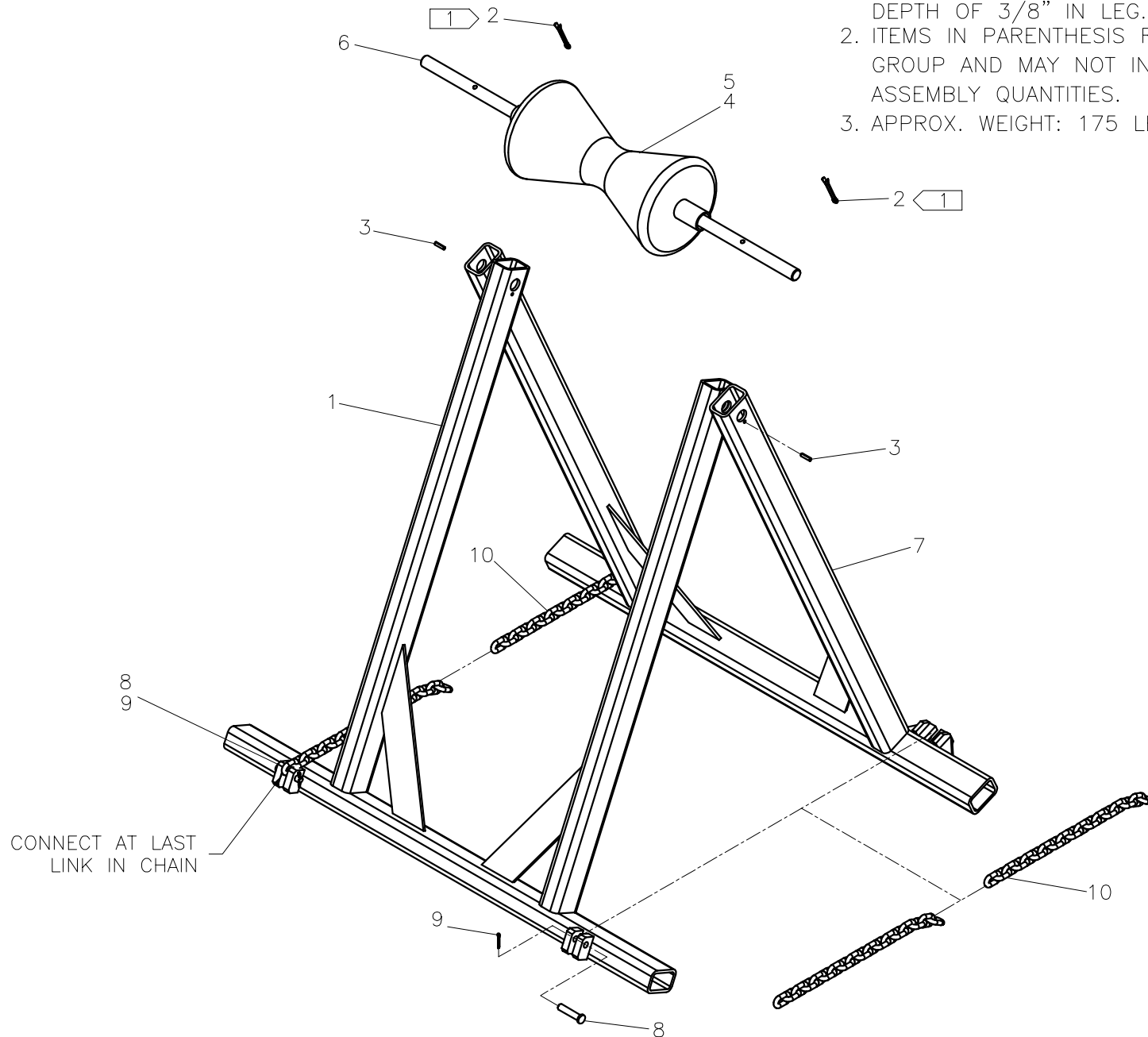
**McElroy Manufacturing, Inc.**  
The leader by design.  
Tulsa, Oklahoma U.S.A.

DRAWN: BWW	CHECK: BWP	APPRV'D: JRP	DATE: 9/13/00	DWG No: T9017400	SHT No: 1	REV No: B	PART No: T9017401
TracStar® 900 PIPE STAND ASSEMBLY							CAD No: T9017401

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NOTES:

1. INSTALL ROLL PIN THROUGH EYE OF COTTER PIN TO A DEPTH OF 3/8" IN LEG. TYP. BOTH SIDES.
2. ITEMS IN PARENTHESIS REFLECT QUANTITIES IN A LOCAL GROUP AND MAY NOT INDICATE TOTAL ASSEMBLY QUANTITIES.
3. APPROX. WEIGHT: 175 LBS.



**TracStar® 900 PIPE STAND ASSEMBLY**PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
	<b>T9017401</b>		<b>Assembly</b>
1	T9017402	1	PIPE STAND INNER LEG WELDMENT
2	MCH00006	2	1/4 x 2 LG COTTER PIN
3	MCG00008	2	1/4 x 1 LG ROLL PIN
4	MDM00018	2	FLANGE BUSHING
5	2423901	1	PIPE STAND ROLLER
6	T9017404	1	PIPE STAND ROLLER SHAFT
7	T9017403	1	PIPE STAND OUTER LEG WELDMENT
8	MCF00019	2	1/2 x 2-11/32 GRIP CLEVIS PIN
9	MCH00001	2	1/8 x 1 LG. COTTER PIN
10	4828601	2	CHAIN MODIFICATION

## DRAWING REVISION HISTORY LISTING

**PART NO:** T9017401

**DESCRIPTION:** TracStar® 900 PIPE STAND ASSEMBLY

<u>APPR.</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
SWB	A	4/23/04	ALK	CHANGED ITEM #10 MDG00021 3/8 SIZE CHAIN x 7 Ft. LG. TO 4828601 CHAIN MODIFICATION, DUE TO CHAIN BEING PURCHASED CUT.
SWB	B	10/13/05	BWW	CREATED EXPLODED ISOMETRIC VIEW AND ADDED NOTE 2 AND 3 FOR CLARITY.