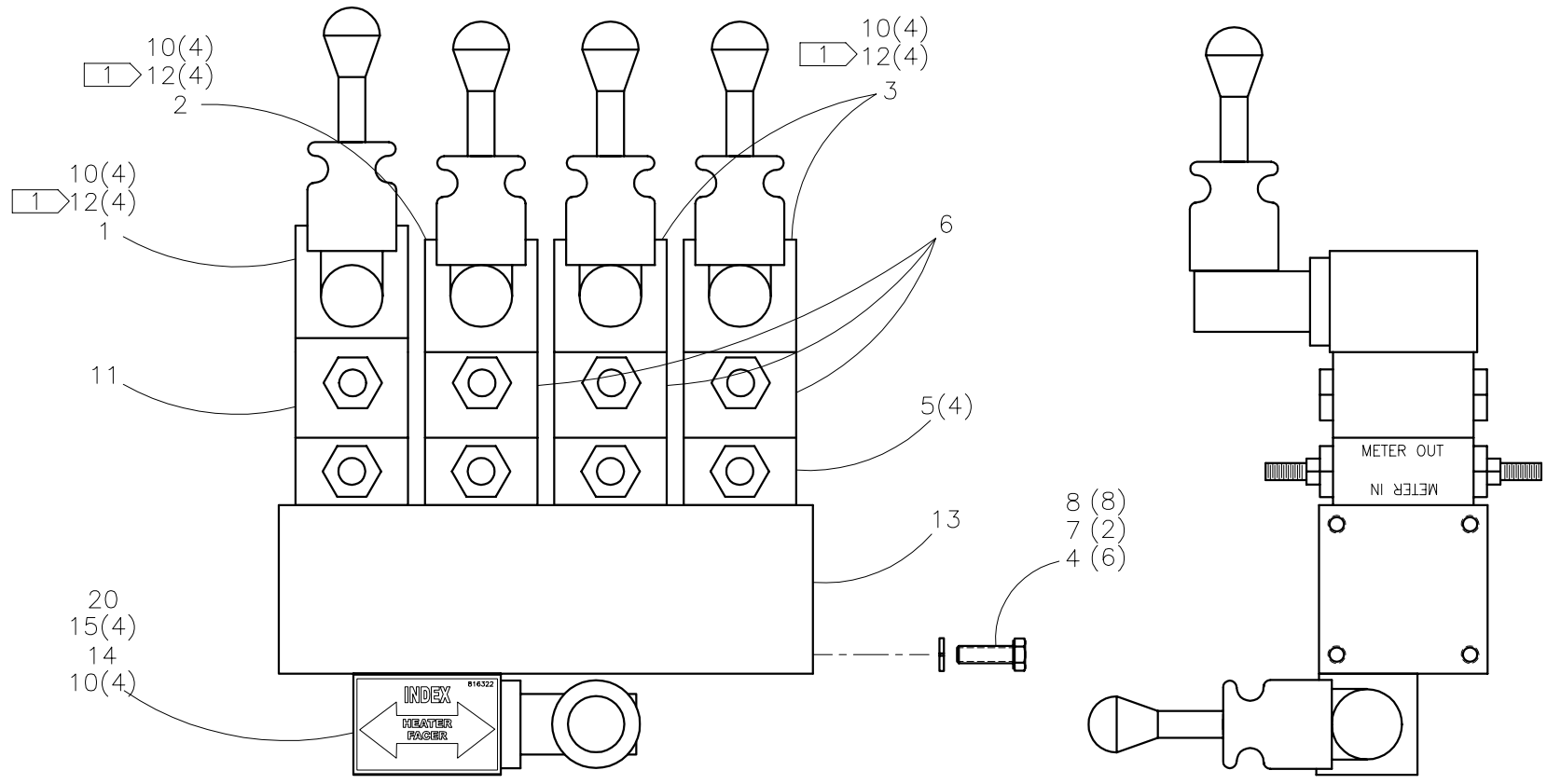
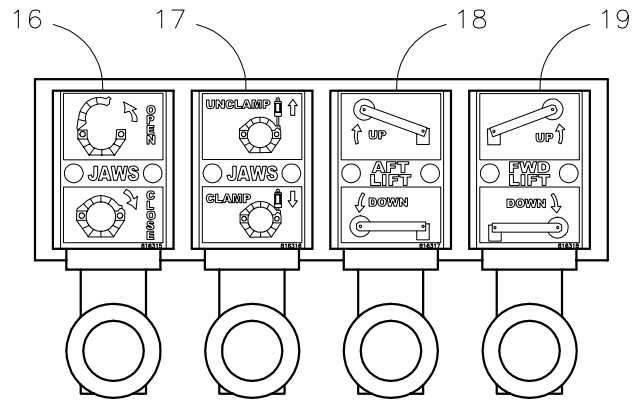




McElroy Manufacturing, Inc.
 The leader by design.
 Tulsa, Oklahoma U.S.A.

DRAWN: TLW	CHECK: SWB	APPRV'D: SWB	DATE: 11/04/99	DWG No.: 2424600	SHT No.: 5	REV No.: B	PART No.: 2424605
#824A/#2065 FIXED JAW STACK ASSEMBLY w/ MODIFIED MANIFOLD							CAD No.: 2424605

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**#824A / #2065 FIXED JAW STACK ASSEMBLY
w/ MODIFIED MANIFOLD**

Parts List

ITEM	PART NO.	QTY.	DESCRIPTION
	2424605		ASSEMBLY
1	MEF00016	1	DIRECTIONAL VALVE
2	MEF00017	1	DIRECTIONAL VALVE
3	MEF00015	2	DIRECTIONAL VALVE
4	MAB00032	6	5/16-18NC X 3/4" LG HHCS
5	MEJ00001	4	FLOW CONTROL VALVE
6	MEJ00002	3	CHECK VALVE
7	MAB00033	2	5/16-18NC X 1" LG HHCS
8	MBE00006	8	5/16" LOCK WASHER
9			
10	MBE00004	20	#10 REG SPLIT LK WASHER
11	MEH00005	1	RELIEF VALVE
12	MAC00049	16	#10-24NC X 4-1/4" LG SHCS
13	3601001	1	MODIFIED MANIFOLD
14	MEF00048	1	DIRECTIONAL VALVE
15	MAC00040	4	#10-24NC X 1" LG SHCS
16	816315	1	JAWS OPEN/CLOSE LABEL
17	816316	1	JAWS CLAMP/UNCLAMP LABEL
18	816317	1	AFT PIPE LIFT UP/DOWN LABEL
19	816318	1	FWD PIPE LIFT UP/DOWN LABEL
20	816322	1	INDEX HEATER/FACER LABEL

NOTES:

- TORQUE TO 4-5 FT LBS (48-60 IN. LBS)
- USE #MDL00093 FOR REPLACEMENT O-RING NUMBERS FOR ITEMS: 1,2,3,5,6, & 11.
QUANTITY OF (4) FOR EACH ITEM.
- THIS ASSEMBLY IS USED ON ALL #824 MACHINES INCLUDING AND AFTER S/N 345120.

DRAWING REVISION HISTORY LISTING

PART NO: 2424605

DESCRIPTION: #824A/#2065 FIXED JAW STACK ASSEMBLY w/ MODIFIED MANIFOLD

<u>APPR.</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
SWB	A	06/07/05	JAB	CORRECTED DRAWING & MOUNTING HARDWARE OF ITEM #11 RELIEF VALVE TO MATCH AS BUILT. ADDED QTY TO ALL ITEMS FOR CLARITY.
SPA	B	12/19/05	JAB	REMOVED ITEM 9 (MAC00048) AND CHANGED QTY OF ITEM 12 (MAC00049) FROM 4 TO 16. CHANGES MADE TO ALLOW MORE THREAD ENGAGEMENT INTO MANIFOLD AND EASE ASSEMBLY PROCESS. ALSO ADDED NOTE 1 TO ENSURE PROPER TORQUE ON MOUNTING BOLTS.