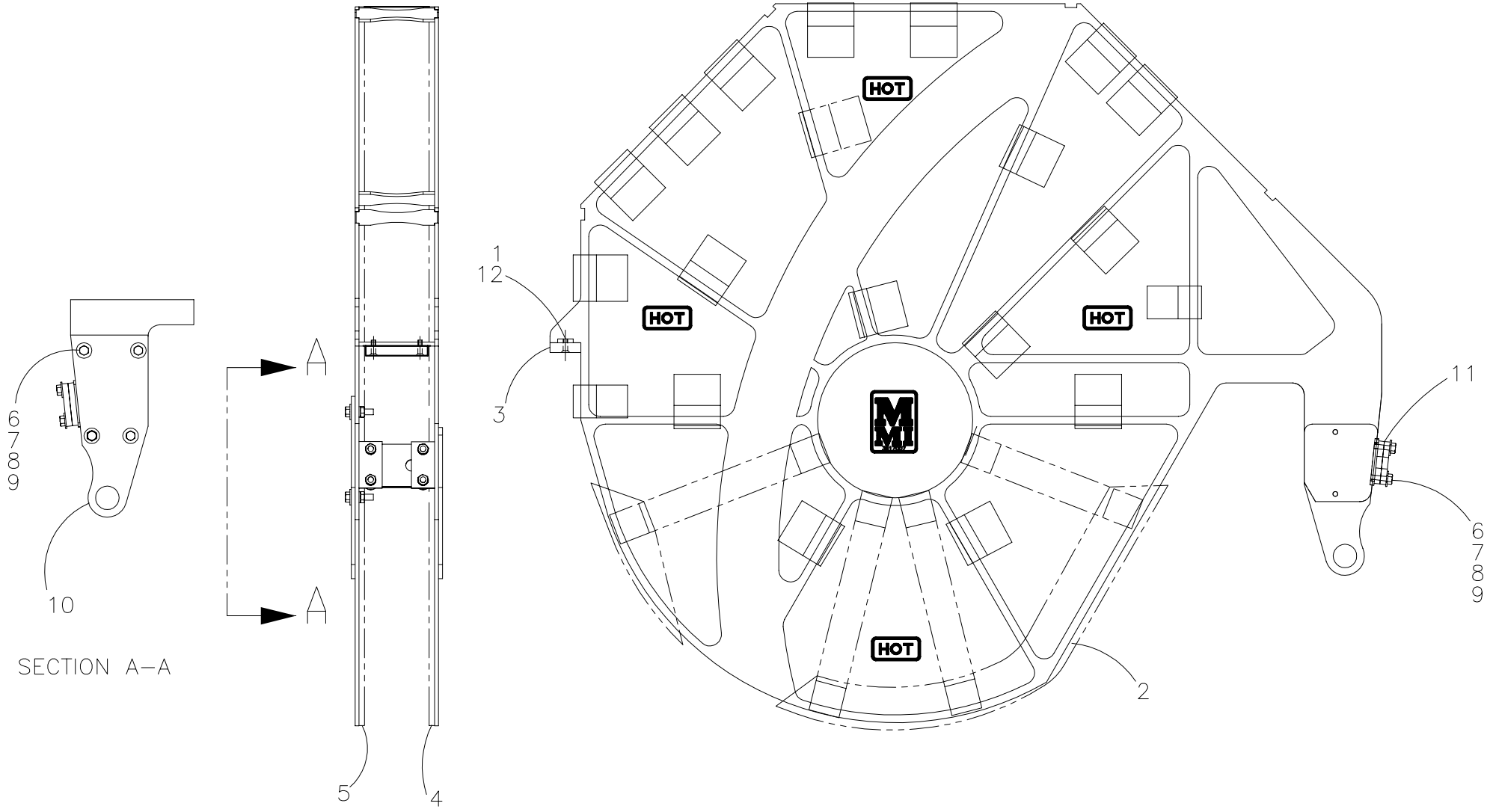




McElroy Manufacturing, Inc.
 The leader by design.
 Tulsa, Oklahoma U.S.A.

DRAWN: BB	CHECK: BWP	APPRV'D: SWB	DATE: 5/27/97	DWG No: 3617000	SHT No: 1	REV No: L	PART No: 3617001
#1236A HEATER PANEL & FRAME ASSEMBLY							CAD No: 3617001

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UNLESS NOTED OTHERWISE: (3) PLC. DIM'S .XXX = ±0.005" (2) PLC. DIM'S .XX = ±0.010" FRACTIONAL DIM'S = ±1/32"

ANGULAR DIM'S = ±1/4" REMOVE ALL BURRS BREAK ALL SHARP EDGES

STAMP OR ETCH P/N ON ALL DETAIL PARTS

MMI NUMBER	ITEM	QTY.	ASSEMBLY	SIZE AND DESCRIPTION

#1236A HEATER PANEL AND FRAME ASSEMBLYPARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
	3617001		ASSEMBLY
1	MAD00047	2	1/4-20NC X 1-1/2" LG FHSCS
2	3617002	1	HEATER PANEL FRAME WELDMENT
3	3617005	1	HEATER PANEL FRAME REST PLATE
4	3617007	1	HEATER INSULATING PANEL
5	3617008	1	HEATER INSULATING PANEL
6	MAB00066	8	3/8-16NC X 1 1/2 LG HHCS
7	MBA00007	8	3/8-16NC HEX NUT
8	MBE00007	8	3/8 REGULAR SPLIT LOCK WASHER
9	MBF00007	8	3/8 TYPE A WIDE FLAT WASHER
10	3617004	1	HEATER PANEL FRAME RETAINER PLATE
11	3617020	1	STOP PLATE WELDMENT
12	MBC00005	2	1/4-20NC FNSH HEX NYL LCK NUT

DRAWING REVISION HISTORY LISTING

PART NO: 3617001
DESCRIPTION: #1236A HEATER PANEL & FRAME ASSEMBLY

<u>APPR.</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
SWB	G	5/27/97	BB	REDRAWN TO 'A' SIZE FORMAT. MOVED DETAIL 3617002 FRAME WELDMENT TO SHEET 9. ADDED HEATER INSULATING PANEL TO DRAWING.
SWB	H	8/12/97	DJL	MOVED 1/4" HARDWARE AND TIE PLATE WELDMENT(3617003) TO WELDMENT 3617002. ADDED PARTS LIST TO DRAWING.
SWB	J	11/25/98	DJL	HEATER PANELS WERE INCORECTLY IDENTIFIED IN LEFT HAND VIEW. DRAWING REVISED TO SHOW ADDED VELCRO STRAPS.
SWB	K	05/03/02	BWW	REVISED TO MOVE ITEM 6 MAB00066 QTY 4. ITEM 7 MBA00007 QTY 4, ITEM 8 MBE00007 QTY 4, AND ITEM 9 MBF00007 QTY 4 FROM 3617012 HEATER PANEL FRAME SHORT SIDE PLATE ASSEMBLY TO MATCH ASSEMBLY PROCESS. MOVED PARTS FROM FACE OF DRAWING TO SEPARATE BILL OF MATERIALS.
DWP	L	3/23/07	PJD	REVISED TO ADD ITEMS 10 (3617004) AND 11 (3617020) AND CHANGED QUANTITY OF ITEMS 6,7,8, AND 9 FROM 4 TO 8 AND CHANGED ITEM 1 FROM MAD00045 TO MAD00047 AND ADDED ITEM 12 (MBC00005) CHANGES MADE TO MOVE ITEMS FROM WELDMENT DRAWING TO ASSEMBLY DRAWING AND UPDATED THE DRAWING PICTORIALY.