

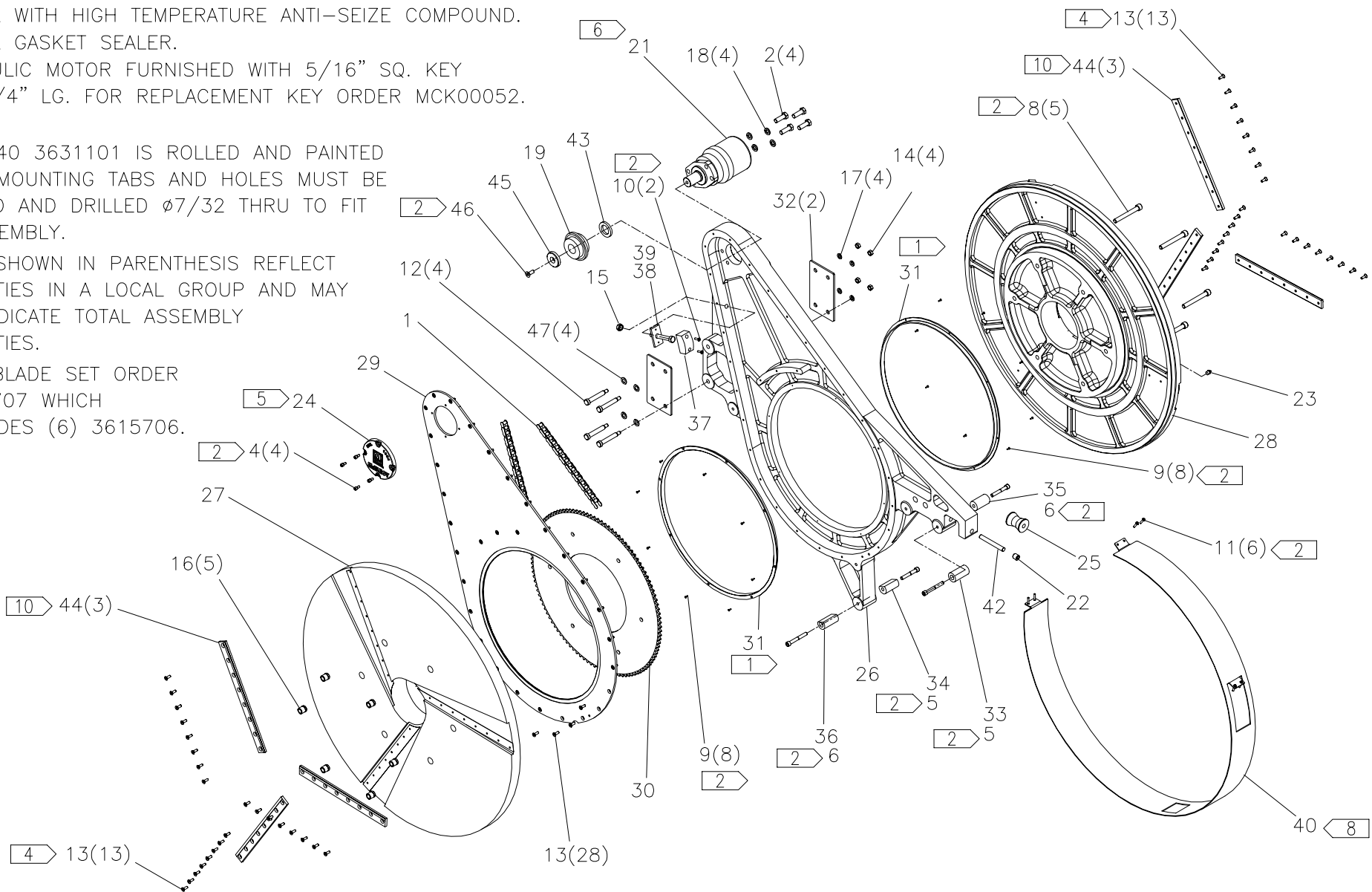


#1236A FACER ASSEMBLY

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NOTES:

1. PACK BEARINGS WITH EP GREASE.
2. INSTALL WITH MEDIUM STRENGTH THREAD LOCKING COMPOUND.
3. FILL FACER CAVITY 2/3 FULL WITH EP GREASE.
4. INSTALL WITH HIGH TEMPERATURE ANTI-SEIZE COMPOUND.
5. INSTALL GASKET SEALER.
6. HYDRAULIC MOTOR FURNISHED WITH 5/16" SQ. KEY x 1-1/4" LG. FOR REPLACEMENT KEY ORDER MCK00052.
- 7.
8. ITEM #40 3631101 IS ROLLED AND PAINTED ONLY. MOUNTING TABS AND HOLES MUST BE FORMED AND DRILLED $\phi 7/32$ THRU TO FIT AT ASSEMBLY.
9. ITEMS SHOWN IN PARENTHESIS REFLECT QUANTITIES IN A LOCAL GROUP AND MAY NOT INDICATE TOTAL ASSEMBLY QUANTITIES.
10. FOR BLADE SET ORDER 3615707 WHICH INCLUDES (6) 3615706.



#1236A FACER ASSEMBLYPARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
	3616301		Assembly
1	A2423201	1	FACER CHAIN ASSEMBLY
2	MAB00069	4	1/2-13NC x 1-1/2 LG. HHCS
3			
4	MAC00051	4	1/4-20NC x 1/2 LG. SHCS
5	MAC00100	2	3/8-16NC x 2-1/2 LG. SHCS
6	MAC00102	2	3/8-16NC x 3" LG. SHCS
7			
8	MAC00150	6	1/2-13NC x 4" LG. SHCS
9	MAD00002	16	4-40NC x 3/8 LG. FHSCS
10	MAD00033	2	10-24NC x 3/4 LG. FHSCS
11	MAE00023	6	10-24NC x 1/2 LG. BHSCS
12	MAF00051	4	1/2 x 2-3/4 LG. SOCKET HEAD SHOULDER SCREW
13	MAH00077	79	1/4-20NC x 3/4 LG. FHSCS
14	MBA00007	4	3/8-16NC FINISHED HEX NUT
15	MBB00029	1	1/2-20NF FINISHED JAM NUT
16	MBC00017	6	1/2-13NC ALLEN LK NUT
17	MBE00007	4	3/8" REGULAR SPLIT LOCK WASHER
18	MBE00009	4	1/2" REGULAR SPLIT LOCK WASHER
19	MDF00073	1	CHAIN SPROCKET
20			
21	MEC00006	1	HYDRAULIC MOTOR
22	MFA00014	1	6MPT PLUG
23	MFJ00002	1	GREASE ZERK
24	1231102	1	#412 COVER PLATE
25	2413401	1	SUPPORT ROLLER
26	3602102	1	FACER BODY
27	3602509	1	TAPERED BLADE HOLDER
28	3602510	1	GREASE ZERK BLADE HOLDER
29	3603604	1	FACER BODY COVER ASSEMBLY
30	3603607	1	DRIVEN SPROCKET
31	3603608	2	FACER BEARING
32	3603615	2	FACER SPLICE PLATE PIVOT ARM
33	3603625	1	FACER REST BUTTON
34	3603626	1	FACER REST BUTTON
35	3603627	1	FACER REST BUTTON

#1236A FACER ASSEMBLYPARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
36	3603628	1	FACER REST BUTTON
37	3603701	1	CHAIN TENSIONER SHOE
38	3603801	1	CHAIN TENSIONER MOUNTING PLATE
39	3603901	1	CHAIN TENSIONER AJUSTABLE SCREW
40	3631101	1	FACER CHIP GUARD REPLACEMENT
41			
42	3613201	1	PIN ROLLER/ROLLER HOUSING
43	3629103	1	FACER SPROCKET SPACER
44	3615706	6	FACER BLADE
45	3629201	1	FACER SPROCKET RETAINER
46	MAD00073	1	3/8-16NC x 1" LG. FHSCS
47	MBG00002	4	1/2" TYPE 'AN' FLAT WASHER

DRAWING REVISION HISTORY LISTING

PART NO: 3616301
DESCRIPTION: #1236A FACER ASSEMBLY

<u>APPR.</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
B	J	4/25/95	SWB	SCANNED AND REDUCED TO 'A' SIZE FORMAT. CREATED TYPED PARTS LIST. REMOVED PIVOT ARM.
SWB	K	7/21/97	BB	CHANGED ITEM #29 FACER BODY COVER 3603605 TO FACER BODY COVER ASSEMBLY 3603604. REMOVED ITEM #20 SEAL BECAUSE IT IS PART 3603604.
SWB	L	8/22/97	SS	CHANGED ITEM #19 MDF00019 SPROCKET TO MDF00009. CHANGED ITEM #43 3614701 TO 3629101 FACER SPROCKET SPACER. ADDED ITEM #45, #46 & #47 3629201, MAD00073 & MJQ00332. REVISED SPROCKET DESIGN TO ASSIST WITH ASSEMBLY & ELIMINATE SPROCKET FRACTURE.
SWB	--	12/4/97	TLW	REVISED PARTS LIST TO DELETE (3609301) FACER CHIP GUARD ASSEMBLY AND ADD (3631101) FACER CHIP GUARD.
TLW	--	03/30/98	RLE	ITEM 19 WAS MDF00009, CHAIN SPROCKET.
TLW	--	08/26/98	AH	CORRECTED ITEM #22(MFA00034) TO (MFA00014)
SWB	M	10/27/98	DJL	FLIPPED CHAIN SPROCKET (ITEM 19) OVER TO PROVIDE BETTER CHAIN ALIGNMENT. ITEM 47 (MJQ00332 5/16 KEY X 3/4 LG.) WAS CHANGED TO MCK00041 (5/16 KEY X 1/2" LG.).
TLW	N	02/08/00	BWW	UPDATED DRAWING TO SHOW SPROCKET AND SPACER REVISION. REVISED ITEM #19 MDF00068 TO MDF00073 CHAIN SPROCKET, ITEM #43 3629101 TO 3629103 FACER SPROCKET SPACER, REMOVED ITEM #47 MCK00041 KEY AND ADDED NOTE 9.
SWB	P	06/08/01	MLM	REVISED TO ADD ITEM#47(MBG00002). ADDED TO RETRACT SHOULDER OF MAF00051 SCREW TO ALLOW ASSY. TIGHTENING.
SWB	R	07/06/01	BWW	REVISED TO REMOVE ITEMS 3 MAB00127, 7 MAC00143, AND 41 3611701. CHANGED QTY OF ITEM 15 MBB00029 FROM 3 TO 1. ITEMS CHANGED AND REMOVED WERE FOUND TO BE UNNECESSARY.
SWB	S	01/03/03	BWW	REVISED QTY OF ITEM 33 & 35 3603625 & 3603627 FROM 2 TO 1 AND ITEMS 5 & 6 MAC00100 & MAC00102 FROM 3 TO 2. PARTS MOVED TO 3602203 FACER PIVOT ARM ASSEMBLY FOR PRODUCT STRUCTURE CONSISTENCY.
SWB	T	3/19/03	RLE	REVISED NOTES TO AGREE WITH ENGINEERING STANDARDS.
LAA	U	9/3/03	ALK	REVISED ITEM #21 FROM MEC00006 DAN FOSS MOTOR TO MEC00032 PARKER MOTOR. ADDED FLAG NOTE 10 TO ITEM #21 CALLOUT.
SWB	V	04/02/04	BWW	REVISED ITEM 21 MEC00032 TO MEC00006 BECAUSE MEC00032 IS NOW BACKWARDS COMPATIBLE WITH MEC00006.
SWB	W	11/08/05	BWW	REMOVED OLD NOTE 1 FOR ATTACHING BLADES TO BOTH BLADE HOLDERS AND NOTE 3 FOR NEAR SIDE/FAR SIDE WHICH ARE NO LONGER NECESSARY. CREATED EXPLODED ISOMETRIC VIEW AND ADDED NOTE 9 AND 10 FOR CLARITY. ADDED NEW NOTE 8 AND FLAG NOTE TO DRAWING FOR FACER CHIP GUARD REPLACEMENT.
SWB	X	1/30/07	ARB	REMOVED NOTE '7', NO LONGER NEEDED AFTER CHANGES MADE TO REV 'V'.