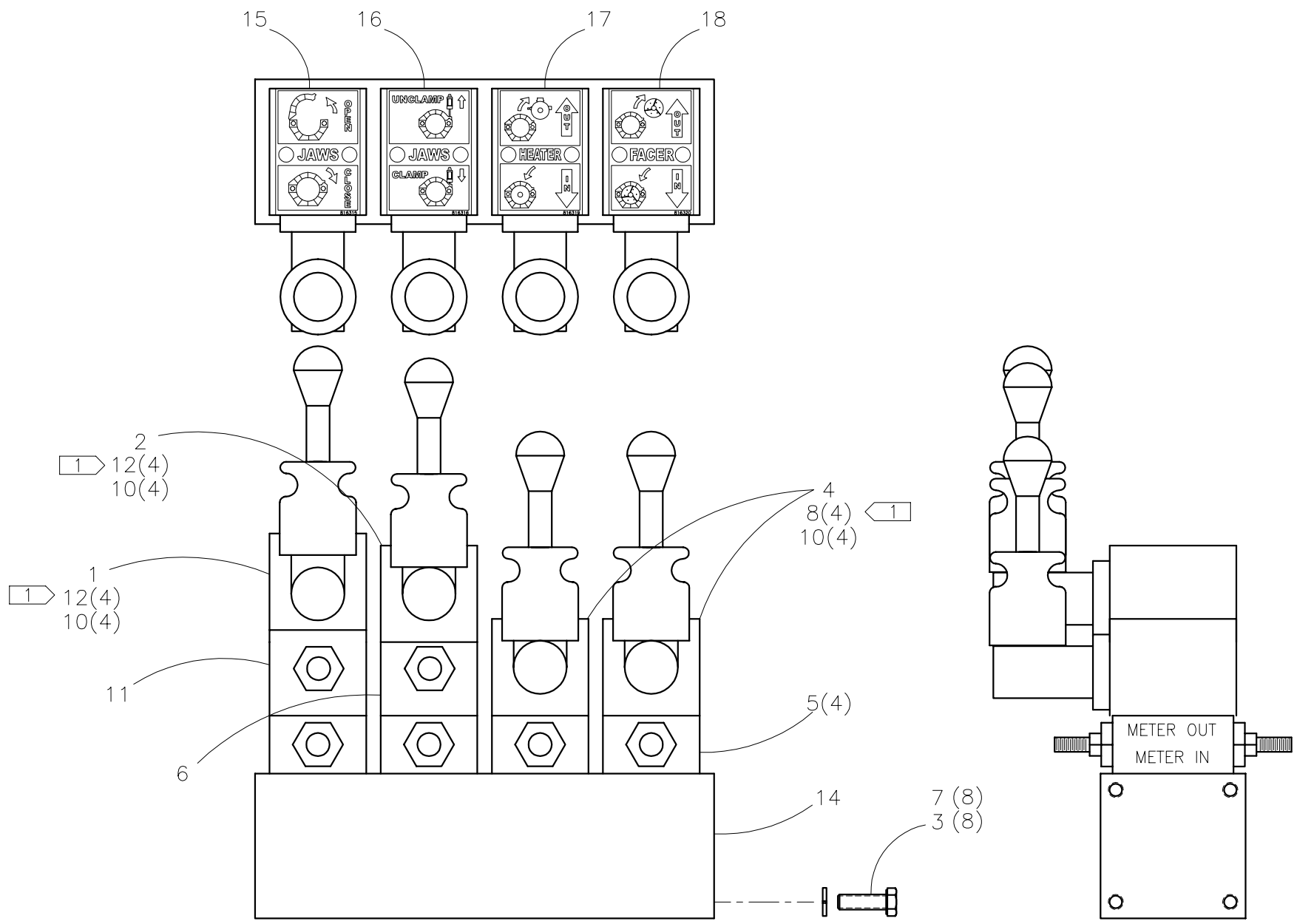




**McElroy Manufacturing, Inc.**  
 The leader by design.  
 Tulsa, Oklahoma U.S.A.

DRAWN: TLW	CHECK: BWP	APPRV'D: B	DATE: 7/05/95	DWG No.: 2424600	SHT No.: 4	REV No.: C	PART No.: 2424604
#824A/#1236A MOVABLE JAW STACK ASSEMBLY w/ MODIFIED MANIFOLD							CAD No.: 2424604

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**#824A/#1236A MOVABLE JAW STACK ASSEMBLY  
w/ MODIFIED MANIFOLD**

Parts List

ITEM	PART NO.	QTY.	DESCRIPTION
	<b>2424604</b>		<b>ASSEMBLY</b>
1	MEF00016	1	DIRECTIONAL VALVE
2	MEF00017	1	DIRECTIONAL VALVE
3	MAB00032	8	5/16-18NC X 3/4" LG HHCS
4	MEF00018	2	DIRECTIONAL VALVE
5	MEJ00001	4	FLOW CONTROL VALVE
6	MEJ00002	1	CHECK VALVE
7	MBE00006	8	5/16" LOCK WASHER
8	MAC00045	8	#10-24NC X 2-1/2" LG SHCS STL BL
9			
10	MBE00004	16	#10 REG SPLIT LK WASHER STL PL
11	MEH00005	1	RELIEF VALVE
12	MAC00049	8	#10-24NC X 4-1/4" LG SHCS STL BL
13			
14	3601101	1	MODIFIED MANIFOLD
15	816315	1	JAWS OPEN/CLOSE LABEL
16	816316	1	JAWS CLAMP/UNCLAMP LABEL
17	816319	1	HEATER IN/OUT LABEL
18	816320	1	FACER IN/OUT LABEL

**NOTES:**

1. TORQUE TO 4-5 FT-LBS (48-60 IN-LBS).
2. USE #MDL00093 FOR REPLACEMENT O-RING NUMBERS FOR ITEMS: 1,2,4,5,6 & 11. QUANTITY OF (4) FOR EACH ITEM.

## DRAWING REVISION HISTORY LISTING

**PART NO:** 2424604

**DESCRIPTION:** #824A/#1236A MOVABLE JAW STACK ASSEMBLY w/ MODIFIED MANIFOLD

<u>APPR.</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
TLW	--	02/23/98	RLE	ITEM 14 WAS 3601001 MODIFIED MANIFOLD.
SWB	A	10/16/98	TGW	ADDED ITEMS 15 THRU 18. ADDED MOUNTING BOLTS (ITEMS 3 & 7). ADDED "#1236A" TO DESCRIPTION.
SWB	B	06/06/05	JAB	CORRECTED DRAWING & MOUNTING HARDWARE OF ITEM #11 RELIEF VALVE TO MATCH AS BUILT. ADDED QTY TO ALL ITEMS FOR CLARITY.
SPA	C	12/19/05	JAB	REMOVED ITEM 9 (MAC00048) AND CHANGED QTY OF ITEM 12 (MAC00049) FROM 4 TO 8. CHANGES MADE TO ALLOW MORE THREAD ENGAGEMENT INTO MANIFOLD AND EASE ASSEMBLY PROCESS. ALSO, ADDED NOTE 1 TO ENSURE PROPER TORQUE ON MOUNTING BOLTS.