

**630MM FABRICATED FITTING MACHINE
MITER JAW INSERT SET**

Parts List

ITEM	PART NO.	QTY.	DESCRIPTION
	A2448501		ASSEMBLY
1	2448501	1	630MLYT 24IPS JAW INSERT
2	2448502	1	630MLYT 24IPS JAW INSERT
3	2448601	1	630MLYT 22IPS JAW INSERT
4	2448602	1	630MLYT 22IPS JAW INSERT
5	2448701	1	630MLYT 20IPS JAW INSERT
6	2448702	1	630MLYT 20IPS JAW INSERT
7	2448801	1	630MLYT 18IPS JAW INSERT
8	2448802	1	630MLYT 18IPS JAW INSERT
9	2448901	1	630MLYT 16IPS JAW INSERT
10	2448902	1	630MLYT 16IPS JAW INSERT
11	2449001	1	630MLYT 14IPS JAW INSERT
12	2449002	1	630MLYT 14IPS JAW INSERT
13	2449101	1	630MLYT 12IPS MIT JAW INSERT
14	2449102	1	630MLYT 12IPS MIT JAW INSERT
15	MAC00140	32	1/2-13NCX1-1/4LG SHCS
16	MAD00102	4	1/2-13NCX1LG FHSCS
17	MJM00006	28	KEENSERT
18	2449901	1	630MLYT 10IPS MIT JAW INSERT
19	2449902	1	630MLYT 10IPS MIT JAW INSERT
20	2450001	1	630MLYT 8IPS MIT JAW INSERT
21	2450002	1	630MLYT 8IPS MIT JAW INSERT

NOTES:

1. Install keenserts in upper jaws from countersunk side.

DRAWING REVISION HISTORY LISTING

PART NO: A2448501

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<u>APPR.</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
DWP	-	11/09/98	TLW	UPDATED ITEM DESCRIPTIONS TO MATCH AS400, REVISED ITEM #15 MAC00140 FROM QTY. 40 TO 64 AND CORRECTED ITEM #17 MLM00006 QTY 40 TO MJM00006 QTY 56 AND ADDED ITEM #S 18 THRU 21.
TLW	-	2/23/00	BWW	REVISED PARTS LIST TO MATCH AS400.