



McElroy Manufacturing, Inc.

The leader by design.

Tulsa, Oklahoma U.S.A.

DRAWN: TLW

CHECK: BWP

APPRVD: SWB

DATE: 02/27/01

SHT No: 1

REV No: B

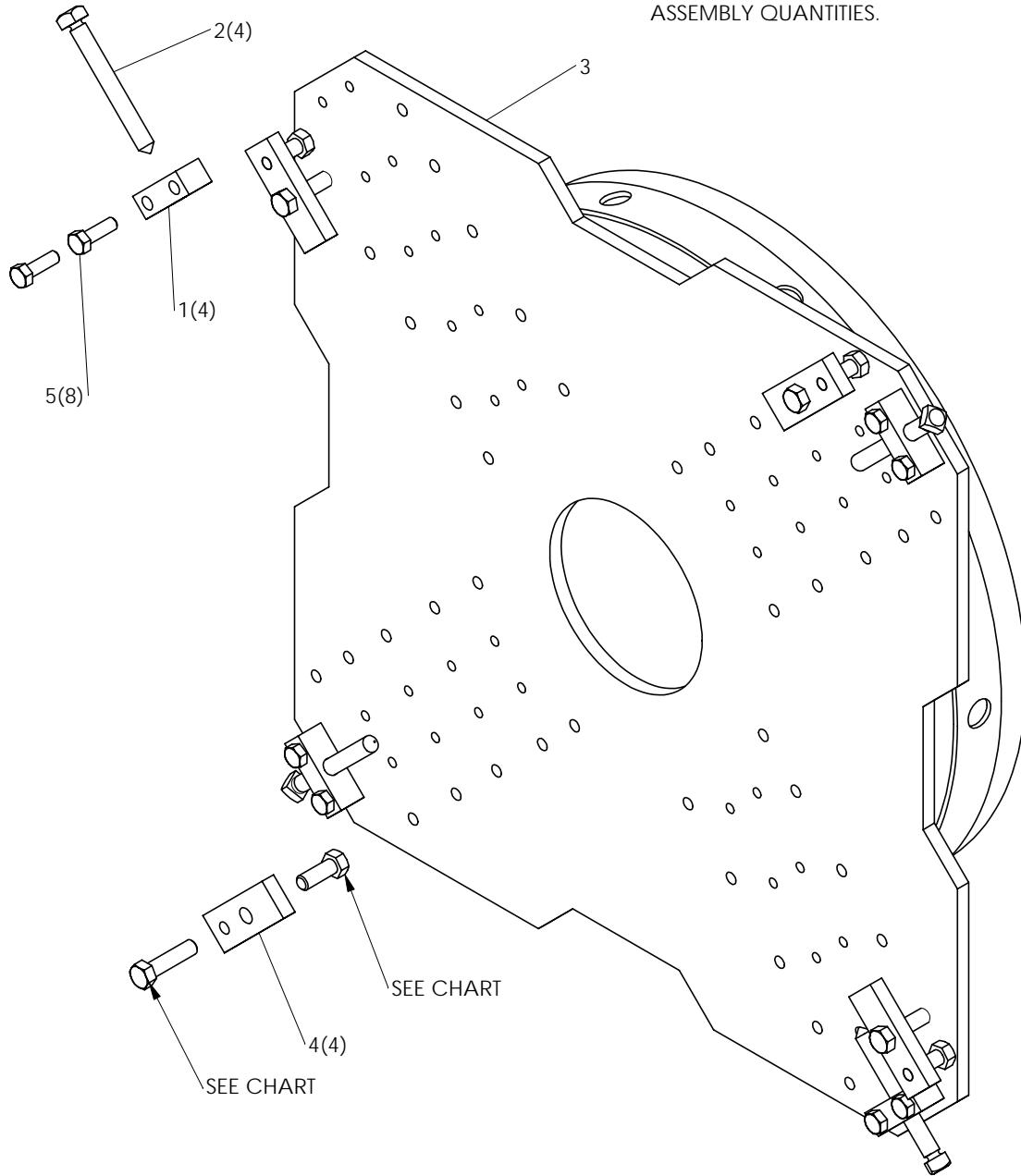
PART No: 1808504

618/TracStar® 500 STUB END HOLDER ASSEMBLY

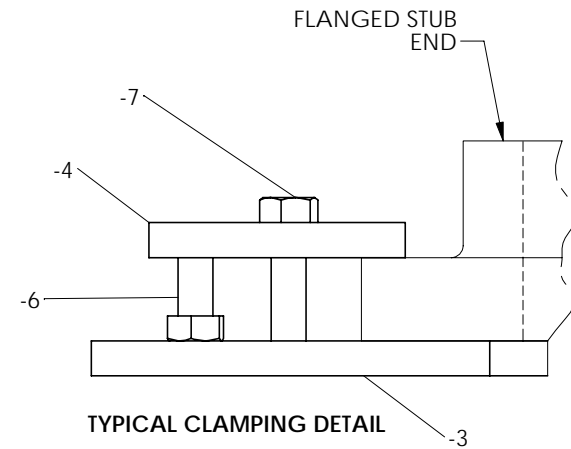
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NOTES:

1. MAX FLANGE DIA. = 22.03. 500mm STUB ANDS MAY REQUIRE MODIFICATION FOR USE IN TracStar® 500 FUSION MACHINE.
2. ITEMS SHOWN IN PARENTHESIS REFLECT QUANTITIES IN A LOCAL GROUP AND MAY NOT INDICATE TOTAL ASSEMBLY QUANTITIES.



BOLT SIZING CHART	
FLANGE THICKNESS	ITEM #'S
LESS THAN 3/4"	6 & 7
3/4" TO < 1 1/4"	7 & 8
1 1/4" TO < 1 3/4"	8 & 9
1 3/4" TO < 2 1/4"	9 & 10
2 1/4" TO < 2 3/4"	10 & 11
2 3/4" TO < 3 1/4"	11 & 12



#618/TracStar® 500 STUB END HOLDER ASSEMBLYParts List

ITEM	PART NO.	QTY.	DESCRIPTION
	1808504		ASSEMBLY
1	805401	4	STUB END HOLDER CLAMP BLOCK
2	805703	4	STUB END HOLDER ADJUSTMENT SCREW
3	1808505	1	STUB END HOLDER WELDMENT
4	1808506	4	STUB END CLAMP
5	MAB00033	8	5/16-18NC X 1" LG HHCS
6	MAB00064	4	3/8-16NC X 1" LG HHCS
7	MAB00066	4	3/8-16NC X 1 1/2" LG HHCS
8	MAB00068	4	3/8-16NC X 2" LG HHCS
9	MAB00071	4	3/8-16NC X 2 1/2" LG HHCS
10	MAB00094	4	3/8-16NC X 3" LG HHCS
11	MAB00072	4	3/8-16NC X 3 1/2" LG HHCS
12	MAB00073	4	3/8-16NC X 4" LG HHCS

DRAWING REVISION HISTORY LISTING

PART NO: 1808504
DESCRIPTION: #618/TracStar 500 STUB END HOLDER ASSEMBLY

<u>APPR.</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
SWB	A	9/14/01	RLE	ADDED SIDE VIEW OF CLAMP BLOCK. _____
SWB	B	08/26/05	BWW	CREATED ISOMETRIC VIEW AND ADDED NOTE 2 FOR CLARITY. CREATED BOLT SIZING CHART TO ELIMINATE NOTES FROM PARTS LIST.