



McElroy Manufacturing, Inc.
The leader by design.
Tulsa, Oklahoma U.S.A.

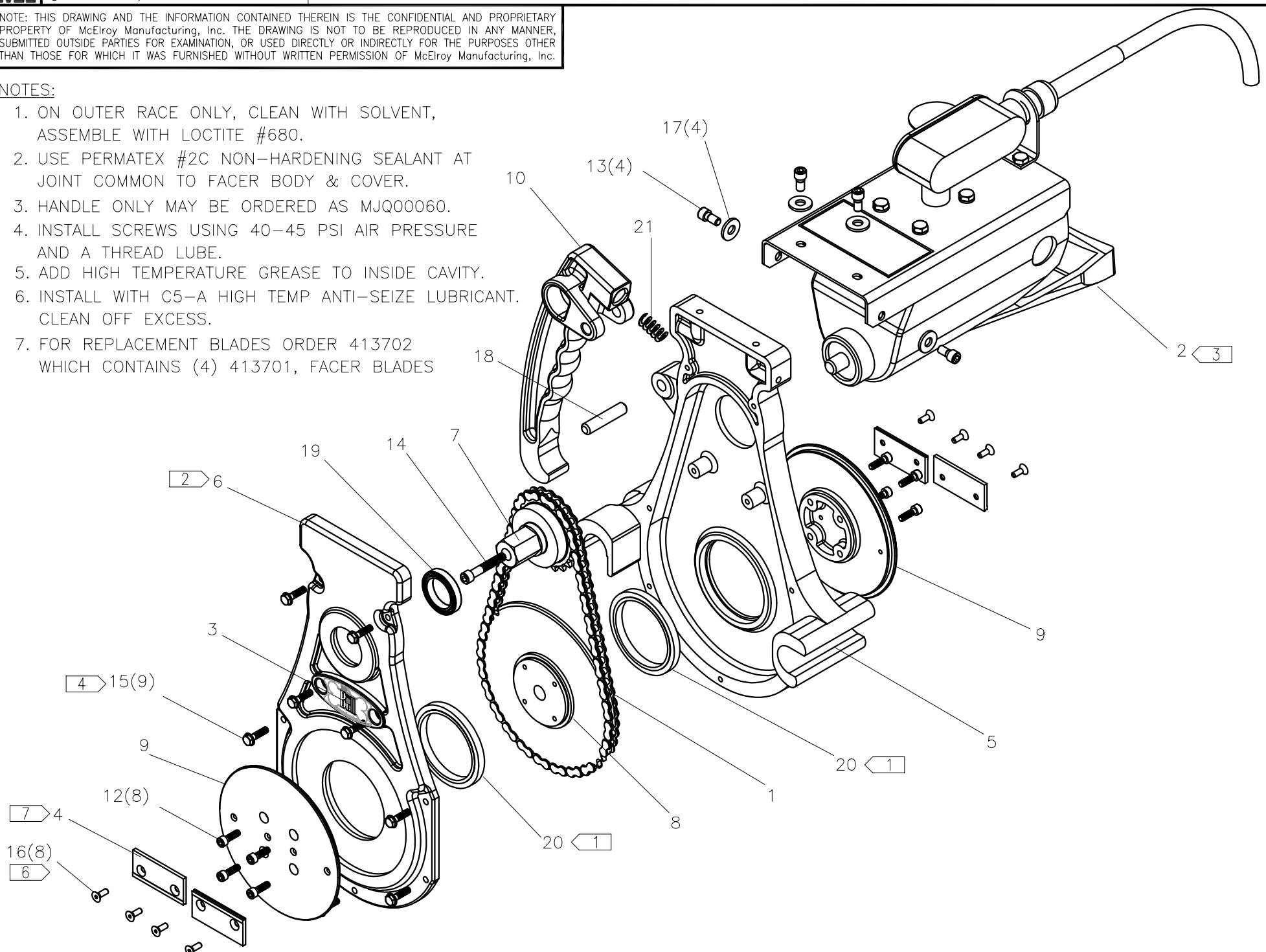
DRAWN: BWW	CHECK: TMT/BP	APPRV'D: SWB	DATE: 6/07/00	SHT No: 1	REV No: E	PART No: 433701
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PitBull® No. 14 FACER ASSEMBLY 100-120V, 50/60Hz, 1Ph

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NOTES:

1. ON OUTER RACE ONLY, CLEAN WITH SOLVENT, ASSEMBLE WITH LOCTITE #680.
2. USE PERMATEX #2C NON-HARDENING SEALANT AT JOINT COMMON TO FACER BODY & COVER.
3. HANDLE ONLY MAY BE ORDERED AS MJQ00060.
4. INSTALL SCREWS USING 40-45 PSI AIR PRESSURE AND A THREAD LUBE.
5. ADD HIGH TEMPERATURE GREASE TO INSIDE CAVITY.
6. INSTALL WITH C5-A HIGH TEMP ANTI-SEIZE LUBRICANT. CLEAN OFF EXCESS.
7. FOR REPLACEMENT BLADES ORDER 413702 WHICH CONTAINS (4) 413701, FACER BLADES



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PARTS LIST

ITEM	PART NO.	QTY.	DESCRIPTION
	433701		Assembly
1	A422701	1	FACER CHAIN ASSEMBLY
2	A424101	1	FACER MOTOR ASS'Y
3	433801	1	PitBull® No. 14 OVAL STICKER
4	413701	4	FACER BLADE 2.25 LG
5	432101	1	PitBull® No. 14 FACER BODY
6	432001	1	PitBull® No. 14 FACER COVER
7	417202	1	DRIVER SPROCKET WELDMENT
8	417301	1	DRIVEN SPROCKET
9	432501	2	PitBull® No. 14 BLADE HOLDER
10	433002	1	PitBull® No. 14 LATCH HANDLE
11			
12	MAC00037	8	10-24NC X 5/8"LG SHCS
13	MAC00051	4	1/4-20NC X 1/2"LG SHCS
14	MAC00065	1	1/4-20NC X 1-1/2"LG L/H SHCS
15	MAH00037	9	#10-24NC X 3/4"LG HHWF TYPE '23'
16	MAH00074	8	#8-32NC X 3/8"LG FHSCS SS
17	MBF00005	4	1/4" TYPE 'A' WIDE FLAT WASHER
18	MCK00017	1	3/8"DIA X 1-3/4"LG LOCK PIN
19	MDM00087	1	BALL BEARING
20	MDM00089	2	BALL BEARING
21	MJE00008	1	DIE SPRING

DRAWING REVISION HISTORY LISTING

PART NO: 433701

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<u>APPR.</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
TMT	A	7/31/00	BWW	REVISED TO REMOVE ITEM #11 HOIST HANDLE. NEW STAND DOESN'T REQUIRE IT. CHANGED QTY OF ITEM #17 FROM 2 TO 4.
SWB	B	12/18/01	MLM	REVISED NOTE #1 LOCTITE FROM RC/601 TO #680, REMOVED PRIMER 'T' AND CURE TIME, ADDED CLEAN W/ SOLVENT & INSTALL WITH LOCTITE 680 TO AGREE WITH CURRENT ASSEMBLY PROCEDURES.MOVED NOTE #3 FOR WIRING MOTOR TO A424101 MOTOR ASSEMBLY DRAWING.
SWB	C	4/25/02	ALK	REVISED ITEM 15 MAH00037 DESCRIPTION FROM TYPE 'F' TO TYPE '23' TO INCREASE STRENGTH OF SCREW.
SWB	D	1/29/03	ALK	REVISED TO ADD FLAG NOTE #3 & NOTE 3. (HANDLE ONLY MAYBE ORDERED AS MJQ00060.) TO PARTS LIST.
SWB	E	06/01/05	BWW	CREATED ISOMETRIC VIEW FOR CLARITY. CHANGED ITEM 4 FROM 413702 TO 413701 QTY 4 TO MATCH PRODUCT STRUCTURE.