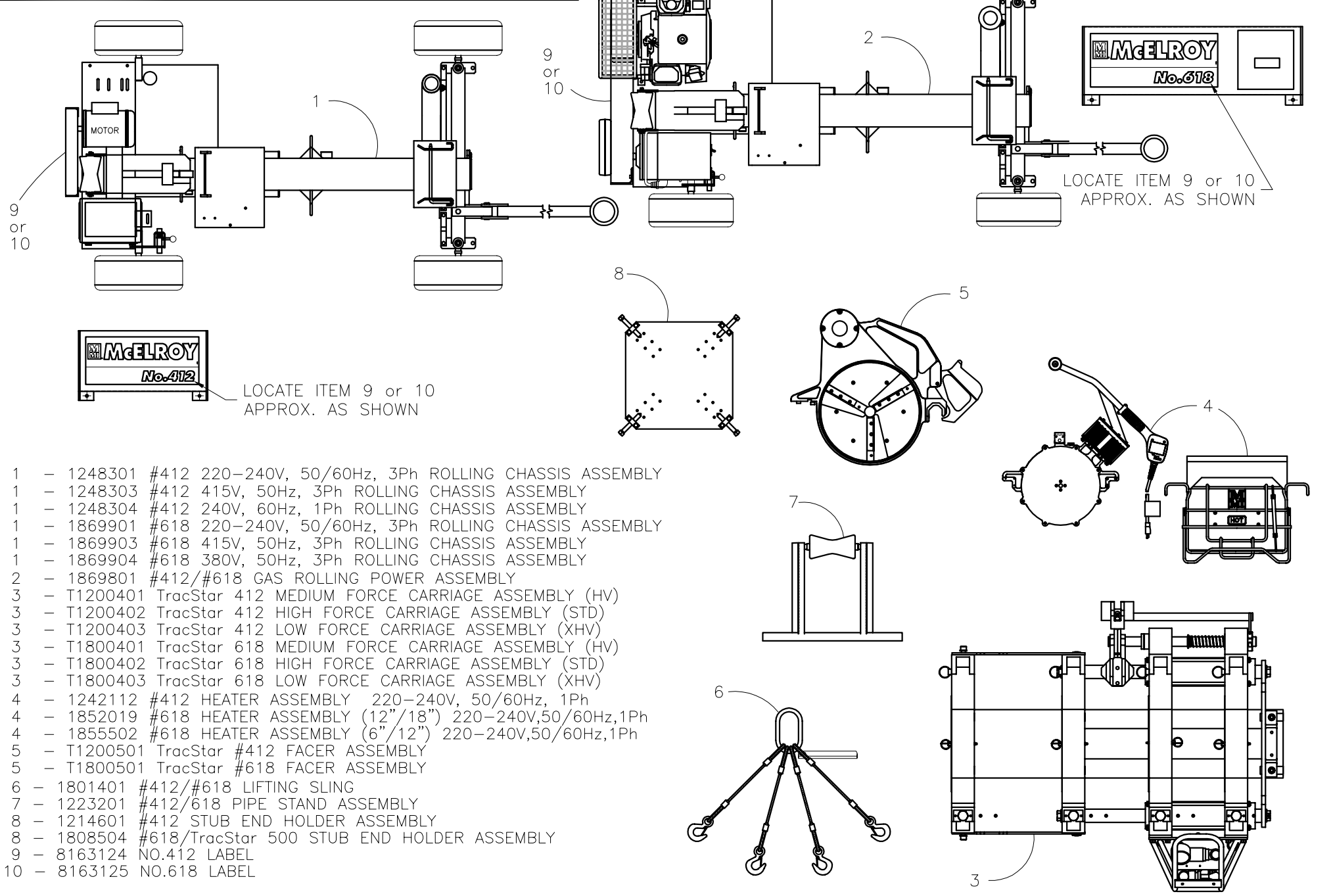




McElroy Manufacturing, Inc.
 The leader by design.
 Tulsa, Oklahoma U.S.A.

DRAWN: RLE	CHECK: BLM	APPRV'D: SWB	DATE: 7/28/03	DWG No:	SHT No:	REV No: D	PART No:
#412/#618 FUSION MACHINE GROUPING FOR 1248100 & 1869100 ASSEMBLIES							CAD No: _ASSY1218T

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- 1 - 1248301 #412 220-240V, 50/60Hz, 3Ph ROLLING CHASSIS ASSEMBLY
- 1 - 1248303 #412 415V, 50Hz, 3Ph ROLLING CHASSIS ASSEMBLY
- 1 - 1248304 #412 240V, 60Hz, 1Ph ROLLING CHASSIS ASSEMBLY
- 1 - 1869901 #618 220-240V, 50/60Hz, 3Ph ROLLING CHASSIS ASSEMBLY
- 1 - 1869903 #618 415V, 50Hz, 3Ph ROLLING CHASSIS ASSEMBLY
- 1 - 1869904 #618 380V, 50Hz, 3Ph ROLLING CHASSIS ASSEMBLY
- 2 - 1869801 #412/#618 GAS ROLLING POWER ASSEMBLY
- 3 - T1200401 TracStar 412 MEDIUM FORCE CARRIAGE ASSEMBLY (HV)
- 3 - T1200402 TracStar 412 HIGH FORCE CARRIAGE ASSEMBLY (STD)
- 3 - T1200403 TracStar 412 LOW FORCE CARRIAGE ASSEMBLY (XHV)
- 3 - T1800401 TracStar 618 MEDIUM FORCE CARRIAGE ASSEMBLY (HV)
- 3 - T1800402 TracStar 618 HIGH FORCE CARRIAGE ASSEMBLY (STD)
- 3 - T1800403 TracStar 618 LOW FORCE CARRIAGE ASSEMBLY (XHV)
- 4 - 1242112 #412 HEATER ASSEMBLY 220-240V, 50/60Hz, 1Ph
- 4 - 1852019 #618 HEATER ASSEMBLY (12"/18") 220-240V,50/60Hz,1Ph
- 4 - 1855502 #618 HEATER ASSEMBLY (6"/12") 220-240V,50/60Hz,1Ph
- 5 - T1200501 TracStar #412 FACER ASSEMBLY
- 5 - T1800501 TracStar #618 FACER ASSEMBLY
- 6 - 1801401 #412/#618 LIFTING SLING
- 7 - 1223201 #412/618 PIPE STAND ASSEMBLY
- 8 - 1214601 #412 STUB END HOLDER ASSEMBLY
- 8 - 1808504 #618/TracStar 500 STUB END HOLDER ASSEMBLY
- 9 - 8163124 NO.412 LABEL
- 10 - 8163125 NO.618 LABEL

DRAWING REVISION HISTORY LISTING

PART NO: _ASSY1218T

DESCRIPTION: #412/#618 FUSION MACHINE GROUPING FOR 1248100 & 1869100 ASSEMBLIES

<u>APPR.</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
SWB	A	12/2/03	ALK	REVISED TO ADD 1870001 #618 ELECTRIC ASSY. 380V, 50Hz, 3Ph
SWB	B	3/3/04	MLM	REVISED CONFIGURATIONS BY CREATING SEPARATE DWGS FOR EACH MOTOR WITH ROLLING CHASSIS. MOVED SCHEMATICS TO ROLLING CHASSIS REMOVED 220V CONFIGURATIONS & REVISED DESCRIPTIONS OF 240V CONFIGURATIONS TO DUAL VOLTAGE FOR CONSOLIDATION.
SWB	C	1/5/05	MLM	REVISED TO ADD 1248304 #412 240V, 60Hz, 1Ph CHASSIS.
SWB	D	01/06/05	BWW	ADDED ITEM 9 8163124 AND ITEM 10 8163125 AND DETAILS TO LOCATE LABELS.