



## TracStar® 412 FACER ASSEMBLY

PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
	<b>T1200501</b>		<b>Assembly</b>
1	T1208002	1	FACER BODY
2	T1208102	1	TAPPED BLADE HOLDER
3	T1208103	1	COUNTERBORED BLADE HOLDER
4	T1208201	1	BEARING SPACER
5	T1208301	1	BEARING RETAINER
6	T1208401	1	DRIVEN SPROCKET
7	T1208501	2	FACER SEAL RING
8	T1208502	2	FACER BODY O'RING
9	T1208601	6	FACER BLADE 4.63 LG
10	T5008801	1	LATCH HANDLE
11	T5004901	1	GUIDE ROD BRACKET
12	1231102	1	COVER PLATE
13	MEC00004	1	HYDRAULIC MOTOR
14	MDF00076	1	#40SH21 SPROCKET
15	MDH00002	1	1B, TYPE SH QD HUB
16	AT1208701	1	FACER ROLLER CHAIN ASSEMBLY
17	MDM00304	1	BEARING
18	MCK00017	1	3/8 x 1-3/4 LG. LOCK PIN
19	MAH00074	18	#8-32 NC x 3/8 LG. FHSCS
20	MJE00008	1	DIE SPRING
21	MAB00069	2	1/2-13NC x 1-1/2 LG. HHCS
22	MBE00009	2	1/2 REGULAR SPLIT LOCK WASHER
23	MAH00052	4	1/4-20NC x 3/4 LG. SHCS
24	MBE00005	4	1/4 REGULAR SPLIT LOCK WASHER
25	MAN00056	1	3/8-16NC x 1-1/2 BHSCS SS
26	MAH00070	2	3/8-16NC x 1 LG. BHSCS SS
27	MAD00031	8	#10-24NC x 1/2 LG. FHSCS
28	MAH00051	6	1/4-20NC x 1-3/4 LG SHCS
29	T1801201	1	FACER HYDRAULIC/PLUMBING SCHEMATIC
30	MAN00039	1	3/8-16NC x 1-1/2 LG FHSCS SS

## DRAWING REVISION HISTORY LISTING

**PART NO:** T1200501  
**DESCRIPTION:** TracStar 412 FACER ASSEMBLY

<u>APPR.</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
DWP	A	01/09/01	MLM	REVISED ITEM-11(GUIDE ROD BRACKET) FROM QTY OF 2 TO 1. AND ITEM-25(MAH00068) QTY FROM 2 TO 1. MOVED THEM TO T1201401 ASSY. DWG. CHANGED QTY OF ITEM 26 FROM 2 TO 3. CHANGED TO MATCH ASSEMBLY PROCESS.
DWP	----	01/12/01	MLM	REVISED ITEM#25-MAH00068 TO MAH00078. CHANGED LENGTH FROM 1-1/4 TO 1-1/2LG TO ALLOW MORE THREAD ENGAGEMENT.
DWP	B	03/01/01	BWW	REVISED TO CREATE NOTE 5 INSTALL WITH #242 LOCTITE OR EQUIVALENT AND NOTE 6 TORQUE HUB TO 108 IN. LBS. ADDED NOTE-5 TO ITEM #27 AND ADDED NOTE 6 TO ITEM #15.
SWB	C	05/13/02	BWW	REVISED ITEM 25 MAH00078 FROM QTY 1 TO 2 AND ITEM 26 MAN00009 QTY FROM 3 TO 2. CHANGES MADE TO COINCIDE WITH C'BORE CHANGES TO T1209002 REV. K FACER ATTACHMENT ARM.
LAA	D	2/7/03	ALK	REVISED TO TO SHOW CORRECT SPROCKET AND HUB. REVISED THE QTY. OF ITEM-25 FROM 2 TO 1 & ITEM-26 FROM 2 TO 3. ADDED ITEM-30 MAB00005 (1/4-20NC X 1 14/ LG. HHCS). CHANGES DONE TO CLARIFY AND TO MATCH AS BUILT.
SWB	E	3/20/03	RLE	REVISED NOTES TO AGREE WITH ENGINEERING STANDARDS.
LAA	F	05/21/03	BWW	REMOVED ITEMS 30 MAB00005 AND 31 MBE00005. CORRECT 1 3/8 LENGTH SCREWS ARE NOW BEING SUPPLIED WITH THE HUB SO ITEMS 30 & 31 ARE NO LONGER NECESSARY.
BWJ	--	10/25/04	RLE	REVISED ITEM #29 T1201201 TO T1801201 DUE TO REDESIGN OF T12 UNIT. ACTUAL IMPLEMENTATION DATE WAS 3/2/05.
SWB	G	06/15/05	BWW	REVISED TO ADD ITEM 16 TO DRAWING FACE WHICH WAS LEFT OFF. MOVED NOTES TO DRAWING FACE AND ADDED NOTE 8 & 9. ADDED FACER SCHEMATIC PARTS OF T1801201 TO DRAWING FOR CLARITY.
SPA	H	10/11/06	ARB	REVISED ITEM 26 MAN00009 QTY 3 TO MAH00070 QTY 2 AND ADDED ITEM 30 MAN00039 QTY 1 ALSO REVISED ITEM 25 FROM MAH00078 TO MAN00056 TO IMPROVE THE DURABILITY OF THE FACER ATTACHMENT ARM