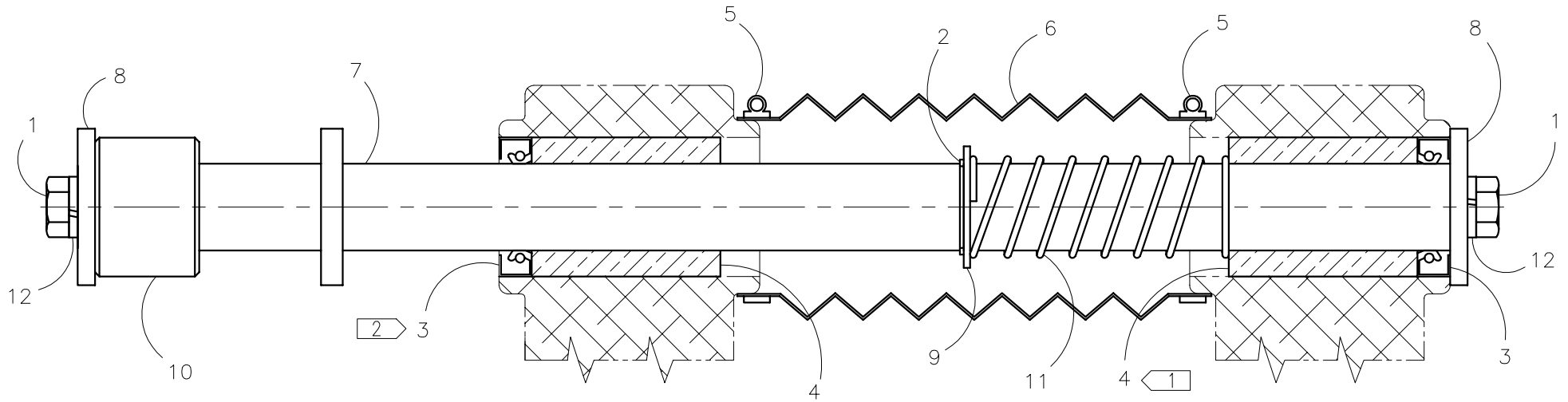




McElroy Manufacturing, Inc.
The leader by design.
Tulsa, Oklahoma U.S.A.

DRAWN: TLW	CHECK: TMT	APPRV'D: SWB	DATE: 1/17/97	DWG No: 1824000	SHT No: 1	REV No: A	PART No: 1824001
#412/#618 FACER PIVOT SHAFT ASSEMBLY							CAD No: 1824001

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#412/#618 FACER PIVOT SHAFT ASSEMBLYParts List

ITEM	PART NO.	QTY.	DESCRIPTION
	1824001	1	ASSEMBLY
1	MAB00103	2	1/2-13NC X 1 LG HHCS
2	MCB00008	1	SNAP RING
3	MDL00046	2	SEAL
4	MDM00036	2	BALL BUSHING
5	MFD00049	2	HOSE CLAMP
6	836401	1	ROD BOOT
7	1805601	1	FACER PIVOT SHAFT
8	1805701	2	WASHER
9	1805702	1	WASHER
10	1812202	1	SPACER
11	1872601	1	FACER PIVOT SHAFT SPRING
12	MBE00009	2	1/2 REGULAR SPLIT LOCK WASHER

NOTES:

1. INSTALL WITH LOCTITE PRIMER T AND LOCTITE 680.
CAUTION: APPLY THIN LAYER OF LOCTITE TO O.D. OF BEARING. EXCESSIVE AMOUNT MAY BLEED INTO BALL CAVITY & LOCK-UP BEARINGS.
ALLOW 30 MIN. TO CURE.
2. INSTALL SEAL AS SHOWN TO ACT AS WIPER.

DRAWING REVISION HISTORY LISTING

PART NO: 1824001
DESCRIPTION: #412/#618 FACER PIVOT SHAFT ASSEMBLY

<u>APPR.</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
SWB	--	01/21/03	BWW	ADDED CAUTION NOTE FOR APPLICATION OF LOCTITE TO LINEAR BEARINGS.
SWB	A	01/04/05	BWW	REVISED ITEM 11 FROM 1815701 TO 1872601 TO INCREASE RETURN FORCE ON 18" FACER.