

#412/#618 GAS POWER ASSEMBLYParts List

ITEM	PART NO.	QTY.	DESCRIPTION
	1823101		ASSEMBLY
1	MAB00064	12	3/8-16NC X 1 LG HHCS
2	MAB00066	6	3/8-16NC X 1 1/2 LG HHCS
3	MAH00109	2	1/4-20NC X 3/4 LG HHWF TYPE 'F' SET SCREW
4	MBA00005	2	1/4-20NC FINISHED HEX NUT
5	MBA00007	18	3/8-16NC FINISHED HEX NUT
6	MBE00005	2	1/4 REGULAR SPLIT LOCK WASHER
7	MBE00007	18	3/8 REGULAR SPLIT LOCK WASHER
8	MBF00007	8	3/8 TYPE 'A' WIDE FLT WASHER
9	MBG00031	2	1/4 FENDER WASHER
10	MDA00022	1	FUEL SHUT OFF VALVE
11	MDA00034	1	18hp GAS ENGINE
12	MDC00003	1	GENERATOR
13	MDD00005	1	V-GROOVE SHEAVE, 3V, 2GR, 4.50 O.D., T.L.
14	MDD00013	1	V-GROOVE SHEAVE, 3V, 4GR, 6.00 O.D., T.L.
15	MDD00054	1	V-GROOVE SHEAVE, 3V, 2GR, 3.65 O.D., T.L.
16	MDE00010	2	V-BELT, 3VX-425
17	MDE00029	2	V-BELT, 3VX-335
18	MDI00001	2	T.L. HUB 1 1/8 DIA. BORE
19	MDI00008	1	T.L. HUB 1 1/2 DIA. BORE
20	MHA00012	2	1/4 TUBE CLAMP
21	MHA00025	5 ft.	1/4 FUEL LINE HOSE
22			
23	MJQ00260	1	STANDARD 8 1/2 X 11 LITERATURE COMPARTMENT
24	MKG00014	1	12V BATTERY
25	MLN00399	1	BATTERY TOE CLIP
26	MLN00400	1	TERMINAL COVER
27	1857501	1	412/618 RED BATTERY CABLE MODIFICATION
28	MDA00037	1	MUFFLER
29	1824101	1	STARTER SWITCH PANEL
30	MDA00039	1	KEY SWITCH
31	MDA00038	1	STARTER HARNESS
32	MDA00035	1	CHOKE CABLE
33	MDA00036	1	GAS CAP/GAUGE
34	MKH00087	1	DIGITAL TACH. & HOUR METER
35	MAH00036	4	#6-32NC X 3/8" LG HHWF TYPE 'F' SET SCREW
36	816307	1	255 VOLTS NO LOAD LABEL
37	816348	1	STICKER KEY START/CHOKE
38	1813204	1	BELT GUARD DECAL
39	1813903	1	#412/#618 GAS TANK WELDMENT

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ITEM	PART NO.	QTY.	DESCRIPTION
40	1857502	1	412/618 BLACK BATTERY CABLE MODIFICATION
41	1855201	1	GAS BELT GUARD
42	1855202	1	GAS BELT GUARD FRONT PLATE
43	MAB00036	1	5/16-18NC X 1 3/4 LG HHCS
44	MBF00006	1	5/16 WASHER
45	MBE00006	2	5/16 LOCKWASHER
46	MBA00006	1	5/16-18NC NUT
47	816349	1	STICKER - 10W30 OIL
48	MAB00004	2	1/4-20NC X 1 LG HHCS
49	MFA00145	1	6MPT/4MPT NIPPLE
50	MFA00009	1	4FPT/4FPT ELBOW
51	MFI00012	1	1/4" NPT X 4 LG XHS NIPPLE
52	MFA00037	1	4FPT/4FPT COUPLING
53	MFA00007	1	4MPT PLUG
54	MCK00053	1	3/8X3/8X1-1/4"LG KEY, SQ. ENDS
55	MCK00038	2	1/4X1/4X1"LG KEY, SQ. ENDS
56	1824501	1	ENGINE LINKAGE COVER
57			
58	MDA00043	1	FUEL FILTER
59	MDA00044	1	AIR FILTER
60	MDA00045	1	AIR PRECLEANER
61			
62	MAB00031	1	5/16-18NC X 1/2"LG HHCS
63			
64	816303	1	ENGINE PRESTART NOTICE LABEL
65	MAR00009	1	M4 X .7MM-16MM LG HHCS
66	MAB00003	1	1/4-20NC X 3/4" HHCS
67	MBB00006	1	5/16-18NC FINISHED JAM NUT
68	MBC00005	1	1/4-20NC FINISHED HEX NYLON LOCK NUT
69	816342	1	SAFETY INSTRUCTIONS MANUAL LABEL
70	MDA00051	1	CH-18 VALVE COVER KIT
71	MDA00069	2	MUFFLER GASKET
72	MDA00070	4	MUFFLER NUT
73	1824401	1	ENGINE GUARD
74	MCH00001	2	1/8 DIA X 1" LG COTTER PIN

DRAWING REVISION HISTORY LISTING

PART NO: 1823101
DESCRIPTION: #412/#618 GAS POWER ASSEMBLY

<u>APPR.</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
TMT	A	02/27/97	TLW	ADDED ITEM #56 (MDA00041) ENGINE LINKAGE GUARD (QTY. 1), ITEM #57 (MDA00042) MUFFLER PERSONNEL PROTECTOR (QTY. 1) TO PARTS LIST AND DRAWING. DECISION WAS MADE TO GO WITH END MUFFLER.
TMT	B	03/14/97	SS	DELETED ITEMS 30,31,34,56 AND 57 FROM PS. ADDED ITEMS 58,59 & 60 TO B.O.M. ADD NOTE THAT ALL ABOVE ITEMS COME WITH ENGINE.
TMT	C	05/23/97	AH	ADDED ITEM #35 (MAH00036), CHANGED ITEM 45 (MBE00006) QTY. 1 TO 2 ADDED ITEM #61 (MAR00008), ADDED ITEM #62 (MAA00031), ADDED ITEM #63 (421801), ADDED NOTES 2, 3, & 4.
TMT	D	06/03/97	TLW	ADDED ITEM #64 (816303) QTY. 1 ENGINE PRESTART NOTICE LABEL.
TMT	E	07/14/97	BB	ADDED ITEM #65 (MAR00009) SHORTER THROTTLE ADJUSTMENT SCREW FOR BETTER CLEARANCE TO MUFFLER. ITEM #66 (MAA00003), ITEM #67 MBB00006, ITEM #68 MBC00005 TO LOCK THROTTLE SCREW LINKAGE
TLW	F	02/24/98	RLE	ADDED ITEM 69, 816342
TMT	G	06/22/98	TLW	ADDED ITEMS #70 (MDA00051) VALVE COVER KIT, #71 (MDA00069) MUFFLER GASKET AND #72 (MDA00070) MUFFLER NUT. FOR REPLACEMENT PARTS. ADD ITEM #73 (1824401) ENGINE GUARD AND MOUNTING HARDWARE. ADDED NOTE 5.
TMT	H	07/21/98	TLW	REVISED ITEM 56 FROM MDA00041 ENGINE LINKAGE GUARD TO 1824501 ENGINE LINKAGE COVER. REMOVE ITEM 56 FROM NOTE 1 AS IT WILL NO LONGER COME WITH ENGINE.
SWB	-	09/02/98	TLW	CORRECTED ITEM #50 FROM MFA00011 TO MFA00009. SHOULD BE A 90 DEGREE ELBOW NOT 45 DEGREE.
SWB	J	12/04/98	DJL	ITEM 27 WAS MKG00015 RED BATTERY CABLE ITEM 40 WAS MKG00016 BLACK BATTERY CABLE. THESE ITEMS WERE REPLACED BY 1857501 & 1857502 BATTERY CABLE MODIFICATIONS.
TLW	-	02/01/99	MLM	ITEM 54 WAS 1853001, ITEM 55 WAS 1853002, REVISED TO USE PURCHASED KEY.
LJG	-	05/19/99	MRP	CHANGED ITEM 54 FROM MCK00045 3/8" x 3/8" x 1" LG KEY, SQ. ENDS TO MCK00053 3/8" x 3/8" x 1-1/4" LG KEY, SQ. ENDS
TLW	K	07/09/99	MRP	REMOVED ITEM 22 MJQ00144.
TLW	L	03/20/00	DWK	REMOVED ITEMS 57 & 61 (MDA00042 & MAR00008) MUFFLER PERSONNEL PROTECTOR KIT & ATTACHING BOLTS AND NOTES. NO LONGER NECESSARY WITH 1824401 REV A ENGINE GUARD.
MLM	M	4/29/03	RLE	CORRECTED BY REMOVING ITEM #63, 421801 PIVOT LOCKING SPRING. THIS ITEM SHOULD HAVE BEEN REMOVED AT REV. L.
SWB	N	1/04/07	PJD	REVISED TO ADD NOTE 5 AND UPDATE TO PARTS FINDER FORMAT.