



McElroy Manufacturing, Inc.

The leader by design.

Tulsa, Oklahoma U.S.A.

DRAWN: TLW

CHECK: BWP

APPRVD: B

DATE: 11/23/98

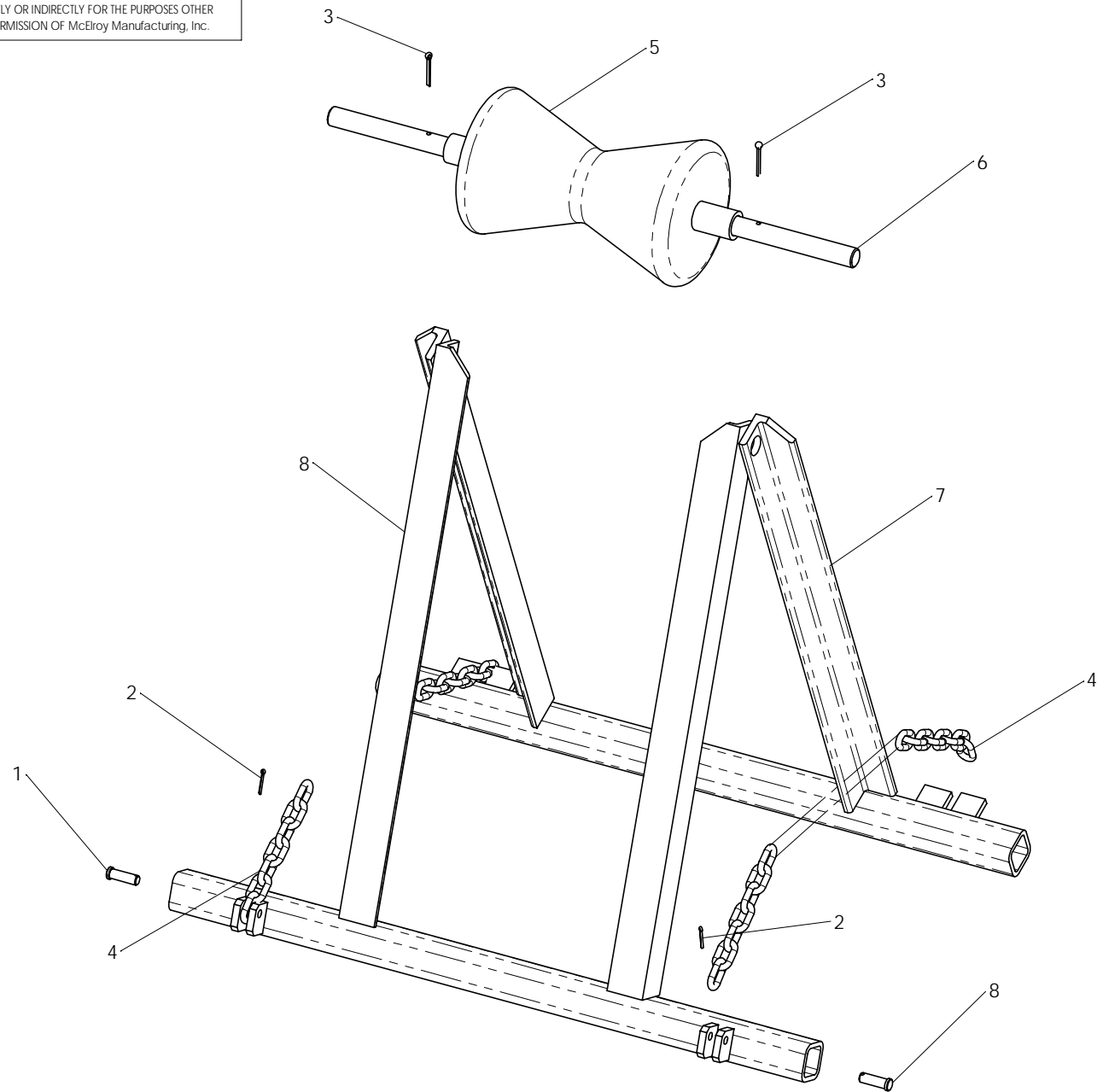
SHT No: 1

REV No: G

PART No: 1223201

412/# 618 PIPE STAND ASSEMBLY

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#412/#618 PIPE STAND ASSEMBLYPARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
	1223201		Assembly
1	MCF00018	2	3/8 DIA. X 1-25/64 LG GRIP CLEVIS PIN
2	MCH00001	2	1/8 DIA. X 1 LG COTTER PIN
3	MCH00003	2	3/16 DIA X 1-1/2 LG COTTER PIN
4	MDG00019	2	5/16 STD CHAIN X 5.2 FT.
5	1223301	1	PIPE STAND ROLLER ASSEMBLY
6	1223401	1	PIPE STAND SHAFT
7	1223202	1	OUTER PIPE STAND WELDMENT
8	1223203	1	INNER PIPE STAND WELDMENT

DRAWING REVISION HISTORY LISTING

PART NO: 1223201
DESCRIPTION: #412/#618 PIPE STAND ASSEMBLY

<u>APPR.</u>	<u>REV</u>	<u>DATE</u>	<u>BY</u>	<u>DESCRIPTION OF REVISION</u>
B	E	05/18/95	TLW	SCANNED AND REDUCED TO 'A' SIZE FORMAT. CREATED TYPED PARTS LIST.
SWB	F	11/23/98	TLW	REVISED WELDMENT WITH (2) CHAINS, THICKEN ANGLE, SQUARE TUBE ON BASE INSTEAD OF PIPE, AND INCREASED WELD SIZE FOR MORE DURABILITY.
SWB	G	08/29/05	BWW	CREATED EXPLODED ISOMETRIC VIEW FOR CLARITY.